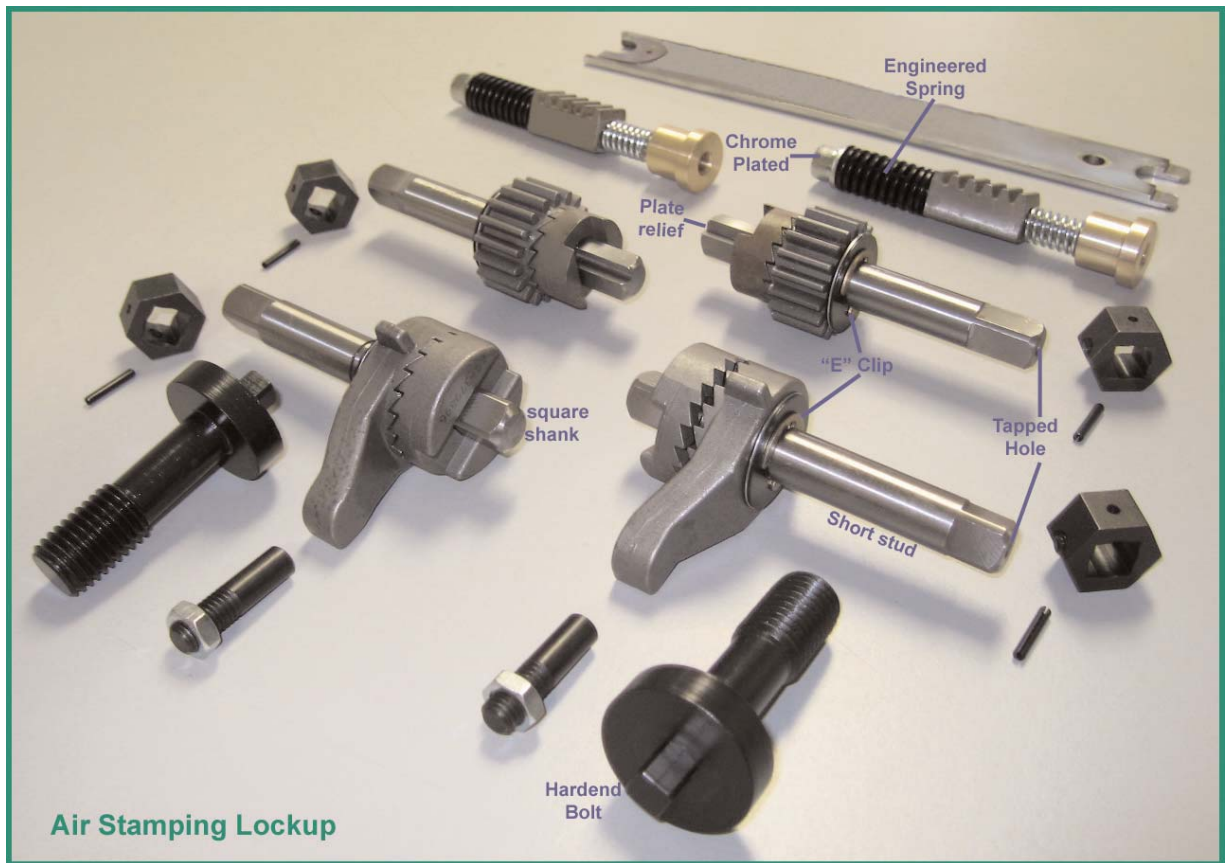


ASI LOCKUP



The Air Stamping M1000 plate and blanket cylinder, 3 piece lockup design is universal for M1000, A, AI, All, B, BE. Numerous enhancements have been incorporated into the ASI lockup to increase longevity and simplify maintenance.

1. ASI stud and reel rod design feature a square shank on the stud end and square hole in reel rod for both the plate and blanket cylinders providing positive engagement.
2. ASI's stud is retained by an "E" clip, which is easily accessible. The OEM's stud is retained by a set screw.
3. An engineered spring replaces the 24 belleville washers and provides constant torque, ease of maintenance, and longer life.
4. The ASI blanket G.S. stud is shorter allowing sufficient clearance for cylinder installation and removal when using a cylinder lifting fixture.
5. Reel rods and plate cap screw are hard chrome plated to extend life and reduce corrosion.
6. A tapped hole in the end of the stud simplifies maintenance when replacing ratchets, levers, and gears.
7. Plate studs include relief cut for plate edge clearance.
8. Blanket Bolt wear surface is case hardened to 55 Rockwell for increased longevity.

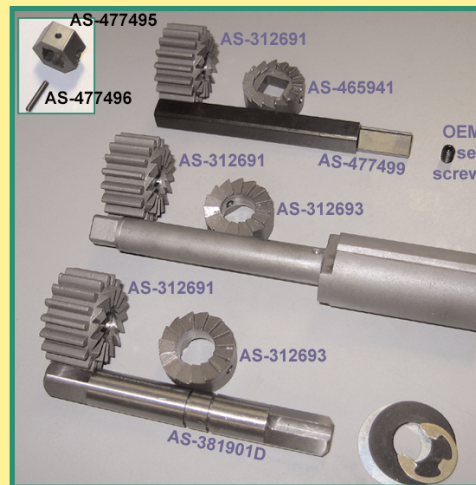
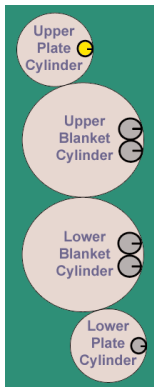
PLATE LOCKUP



M1000 Plate W.S. Studs



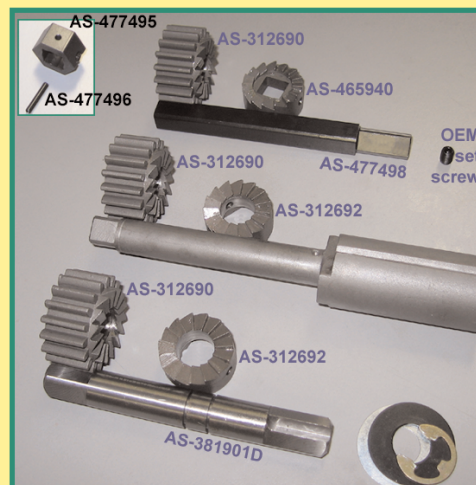
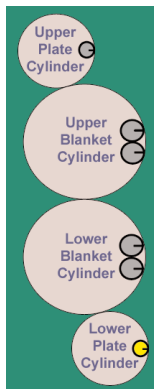
M1000 Plate G.S. Studs



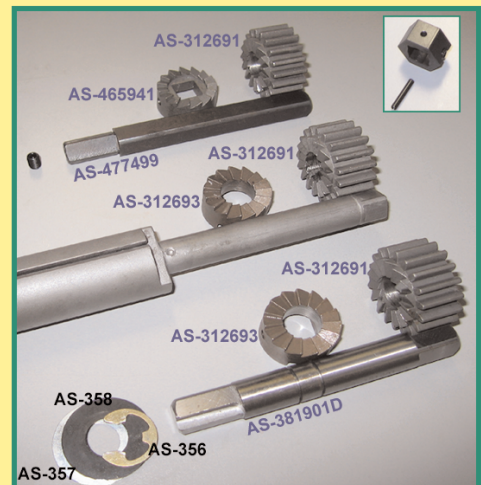
Upper Plate W.S. Gear & Ratchet



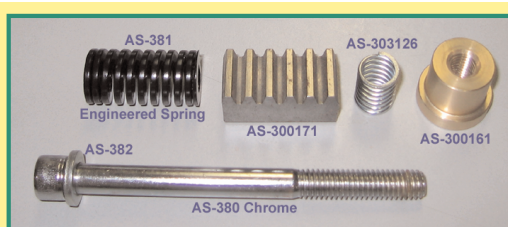
Upper Plate G.S. Gear & Ratchet



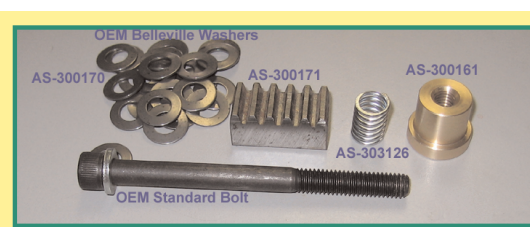
Lower Plate W.S. Gear & Ratchet



Lower Plate G.S. Gear & Ratchet



ASI Plate Spring Rack Assembly



OEM Plate Spring Rack Assembly

BLANKET LOCKUP



M1000 Blanket W.S. Studs



M1000 Blanket G.S. Studs



Top Blanket Reel Rod W.S. Lever & Ratchet



Top Blanket Reel Rod G.S. Lever & Ratchet



Bottom Blanket Reel Rod W.S. Lever & Ratchet



Bottom Blanket Reel Rod G.S. Lever & Ratchet